Pushing high-frequency transistor performance above 700GHz

Researchers claim the first demonstration of combined cut-off frequency and maximum oscillation frequency above 700GHz in any material system.

esearchers based in South Korea and Japan claim record cut-off frequency performance for high-electron-mobility transistors (HEMTs) with channels constructed from indium gallium arsenide (InGaAs) quantum wells in indium aluminium arsenide (InAlAs) barriers [Hyeon-Bhin Jo et al, Appl. Phys. Express, vol12, p054006, 2019]. The team from Kyungpook National University and University of Ulsan in South Korea and NTT Device Technology Laboratories in Japan state: "To the best of our knowledge, this is the first demonstration of both f_T and f_{max} in excess of 700GHz on any transistor on any material system."

The researchers see such devices as potentially contributing to the 'terahertz' (300–3000GHz) radio-frequency (RF) electromagnetic (EM) sector, where the wavelength is in the sub-millimeter range. Such EM waves are or could be used in security/medical imaging

Figure 1. (a) Measured (symbols) and modeled RF gains (solid lines) ($|h_{21}|^2$, U_g, MSG and MAG), and (b) small-signal equivalent circuit model. Dashed lines represent least-squares projections from modeled $|h_{21}|^2$ and U_g with -20 dB/decade fall-off.



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systems, collision avoidance radars, nextgeneration transport communications, and wireless-local-areanetworks (WLAN). Among the improvements of the researchers' devices was reducing gate lengths to 25nm, boosting frequency performance.

The metal-organic chemical vapor deposition (MOCVD) epitaxial heterostructure was grown on 3-inch semiinsulating indium phosphide (InP) substrate. The layer sequence was 200nm In_{0.52}Al_{0.48}As buffer, 9nm InGaAs quantum well channel, 9nm In_{0.52}Al_{0.48}As barrier/spacer, 3nm InP etch stop, and 30nm



Figure 2. Measured f_{T} against drain current (\mathbf{I}_{D}) with various $V_{DS}.$

heavily doped $In_{0.52}Al_{0.48}As/In_{0.53}Ga_{0.47}As$ multi-layer cap.

The barrier/spacer layer was delta-doped with silicon. The cap was designed to reduce source/drain contact resistance. The channel layer had three components — $3nm In_{0.53}Ga_{0.47}As$, $5nm In_{0.8}Ga_{0.2}As$, and $1nm In_{0.53}Ga_{0.47}As$. Hall measurements gave $\sim 3x10^{12}/cm^2$ two-dimensional electron gas density (2DEG) and mobility of 13,500cm²/V-s at 300K.

The epitaxial material was fabricated into HEMTs with recessed gates. The gate-to-channel distance was 5nm; the source-drain spacing was 0.8µm. The Ohmic source/drain contacts consisted of titanium/molybdenum/titanium/platinum/gold. The platinum/titanium/platinum/gold T-gates were formed with the help of silicon dioxide. Gate lengths as short as 25nm were achieved.

The 25nm-gate device had a DC on-resistance of 279 Ω -µm, while the contact resistance was 40 Ω -µm. The peak transconductance was 2.8mS/µm with the drain bias (V_{DS}) at 0.8V. The subthreshold swing was 100mV/decade; the drain-induced barrier lowering (DIBL) was 120mV/V.

Measurements in the range 1–50GHz gave a cut-off frequency (f_T) and a maximum oscillation frequency (f_{max}) of 703GHz and 820GHz, respectively, for 25nm-gate HEMTs with 2x20µm width (Figure 1). The drain and gate (V_{GS}) biases were 0.5V and 0.15V, respectively. These offset values were chosen to put the HEMT near the peak transconductance state.

There were problems in estimating fmax due to "sharp peaky behavior" of Mason's unilateral power gain (U_g) with respect to frequency. The 820GHz f_{max} value was derived through a small-signal model from which a well-behaved gain parameter was extracted.

The researchers comment: "It is true that there exists inconsistency between the measured and the modeled U_g , especially in the low-frequency regime. This is due to the fact that our small-signal model did not take the effect of impact ionizations in the InGaAs QW channel into account. Nevertheless, this kind of the small-signal model has provided a reasonable estimate on f_{max} , since the effect of the impact-ionizations diminishes as the measured frequency goes over 10GHz."

The small-signal model was also used to extrapolate the maximum stable gain (MSG) and maximum available gain (MAG) values. The f_{max} of 820GHz was also consistent with the MSG/MAG behavior. The f_T value was derived from extrapolation of the short-circuit current-gain ($|h_{21}|^2$).

The team point out that the $f_{\rm T}$ and $f_{\rm max}$ values above 700GHz were obtained using the same bias conditions, unlike in other reports on high-speed transistors.

The researchers also studied the fT_T variation with drain current and bias (Figure 2). The team points out that at drain currents typical for low-noise amplifiers (0.1A/µm) the f_T value was still more than 400GHz. https://doi.org/10.7567/1882-0786/ab1943 Author: Mike Cooke

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